

# Transformer Oil Gas Analysis using a Stripper Column (ASTM D3612)

## Application Note

AN0031

### INTRODUCTION

Insulating fluids, generally mineral oils, are used in transformers. Under normal, mild conditions, there is very little decomposition. However, occasionally localised or general heating of the oil occurs and decomposition products are formed. If the concentration of these gases reach a critical point, the chances of catastrophic transformer failure are high. ASTM D3612 describes in detail three different routes for transformer gas analysis.

During Vacuum Extraction gases are extracted from the oil via a vacuum extraction device and analysed using gas chromatography (GC). Stripper Column Extraction details the extraction of dissolved gases from a sample of oil by sparging the oil with the carrier gas, onto a stripper column containing a high surface area bead. The gases are then flushed from the stripper column into a GC for analysis. The final method is Headspace Sampling in which an oil sample is brought into contact with the headspace in a closed vessel sparged with argon. As a result, a portion of gas dissolved in the oil is transferred to the headspace. This application note describes the second method; Stripper Column analysis.

### EXPERIMENTAL

The SCION TOGA Analyser comprised of a SCION 456 GC with FID and TCD detectors. A headspace sampler in sample loop mode was also used. Figure 1 details the schematic overview of the TOGA Analyser.

The system was equipped with luer lock connections for easy operation. The TOGA syringe infusion pump was used to introduce the oil sample to the TOGA analyser. Table 1 details the analytical parameters of the TOGA Analyser.

**Table 1.** Analytical conditions of the TOGA analyser

Conditions	
<b>Stripper Column</b>	90°C (9 mins), 20°C/min to 120°C (9 mins)
<b>Oven</b>	
<b>Column 1</b>	SCION PoraPlot 25m x 0.53mm
<b>Column 2</b>	SCION Molsieve 15m x 0.53mm
<b>Oven</b>	25°C (0.1 min), 2°C/min to 30°C (0,5min), 20°C/min to 150°C (8.4 mins), 20°C/min to 25°C (1 min)
<b>Carrier</b>	Helium 35.5 psi, argon 10.4psi
<b>Methaniser</b>	400°C
<b>Detector</b>	TCD 120°C, FID 200°C

A low concentration reference standard gas mixture was used to calibrate the system. Table 2 details the LDL levels of hydrogen, oxygen and nitrogen.

**Table 2.** Calculated LDL

Analyte	LDL (ppm)
H <sub>2</sub>	4.1
O <sub>2</sub>	32
N <sub>2</sub>	65

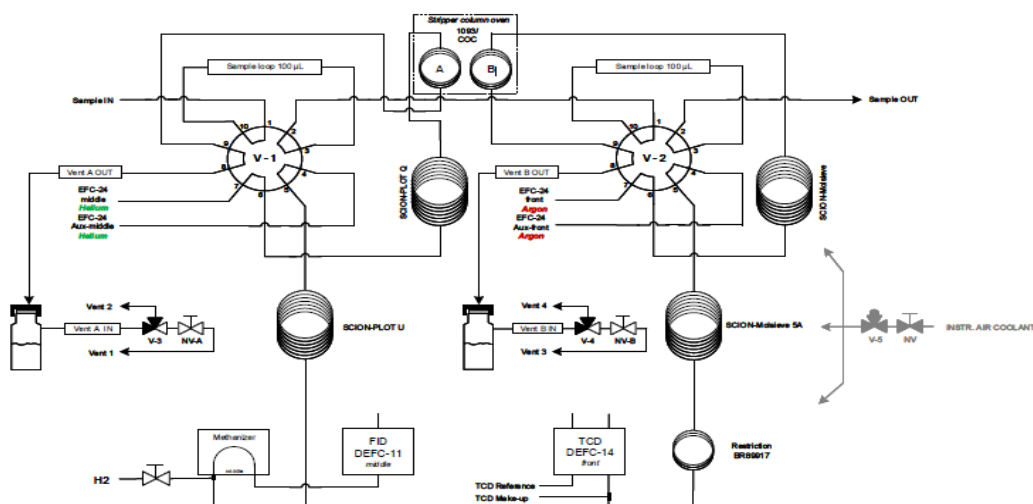


Fig 1. Schematic operation of the TOGA Analyser

The LDL figures were compliant with the specifications of the ASTM method. Through the use of a syringe infusion pump, the oil sample is injected via two, ten port valves, each equipped with sample loops connected to the stripper columns. Each stripper column extracts the dissolved gases containing in the oil and passes them to two separate channels for analysis. One channel is equipped with two Molsieve 5 columns using argon as the carrier gas. The column is optimised to separate lighter gases such as hydrogen, oxygen and nitrogen. The other channel is equipped with a PoraPlot columns, with helium as the carrier gas. This channel is used to separate carbon gases including carbon dioxide and carbon monoxide. Figure 2 shows the TCD channel of the TOGA analyser whereas Figure 3 shows the FID channel.

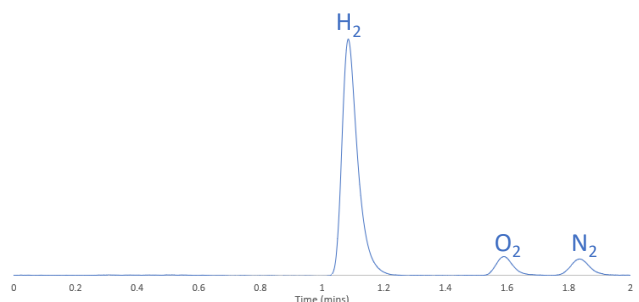


Fig 2. Oil sample; TCD channel

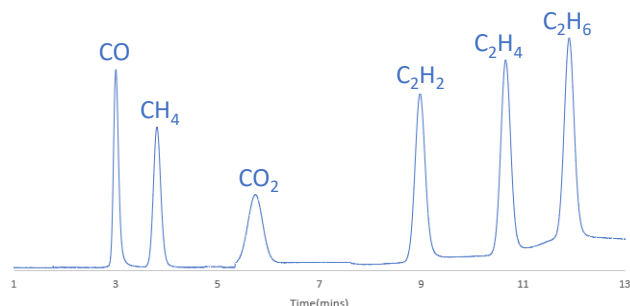


Fig 3. Oil sample; FID channel

A methaniser is used in combination with the FID so that the carbon gases are converted to hydrocarbons, which enables them to be detected at a low level ppm. The use of argon as one of the carrier gases ensures that the best detection levels for hydrogen are obtained whilst still providing satisfactory detection levels for both oxygen and nitrogen.

Once the extraction of the oil has been completed, all remaining components (of no interest) are back flushed and vented. The components of interest in the extracted gas are H<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, CO, CO<sub>2</sub>, methane, ethane, ethylene, acetylene, propane and propylene.

Repeatability testing was performed using three injections of the same sample. The peak areas obtained from the analysis are summarised in Table 3. Also shown are the corresponding concentrations. The repeatabilities shown are well in line with those specified in the ASTM method. It is important to note that the component peak shapes are significantly better when the gases are analysed directly using GC than when the stripper method is used. This is due to the interaction of the dissolved gases with the stripper column and the length of time it takes for the gases to evaporate and move on to the analytical columns.

Table 3. Repeatability values from the oil sample analysis

Run	H <sub>2</sub>	O <sub>2</sub>	N <sub>2</sub>	CO
1	36623	133420	327291	8731
2	36369	131356	328797	8387
3	36581	131691	328028	8431
Mean	36524	132156	328039	8516
RSD %	0.37	0.84	0.23	2.20
CH <sub>4</sub>	CO <sub>2</sub>	C <sub>2</sub> H <sub>4</sub>	C <sub>2</sub> H <sub>6</sub>	C <sub>2</sub> H <sub>2</sub>
161590	278065	140199	1590958	19245
158631	279063	140594	1590602	19643
155235	278398	140141	1597659	19829
158485	278509	140311	1589740	19572
2.01	0.18	0.18	0.11	1.52

## CONCLUSION

Full separation of all components of interest with easy and reliable quantification results in very good repeatability using the SCION Transformer Gas Oil Analyser. The analysis of dissolved gases in transformer oil according to ASTM D3612, method C, can also be performed perfectly with the SCION TOGA analyser with stripper columns.